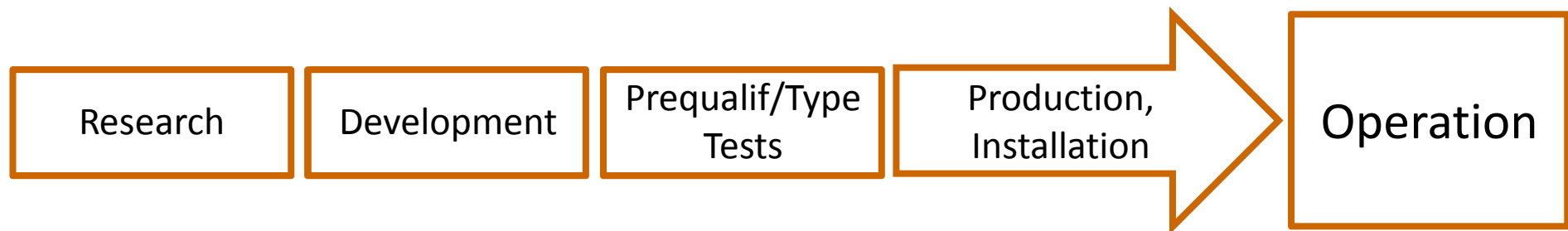


# Cable Research Testing

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# HVDC Extruded Cables



Electrical

Verification of insulation strength and thermal behavior

Demographic analysis for performance and design logistics

Ranking of materials and configurations

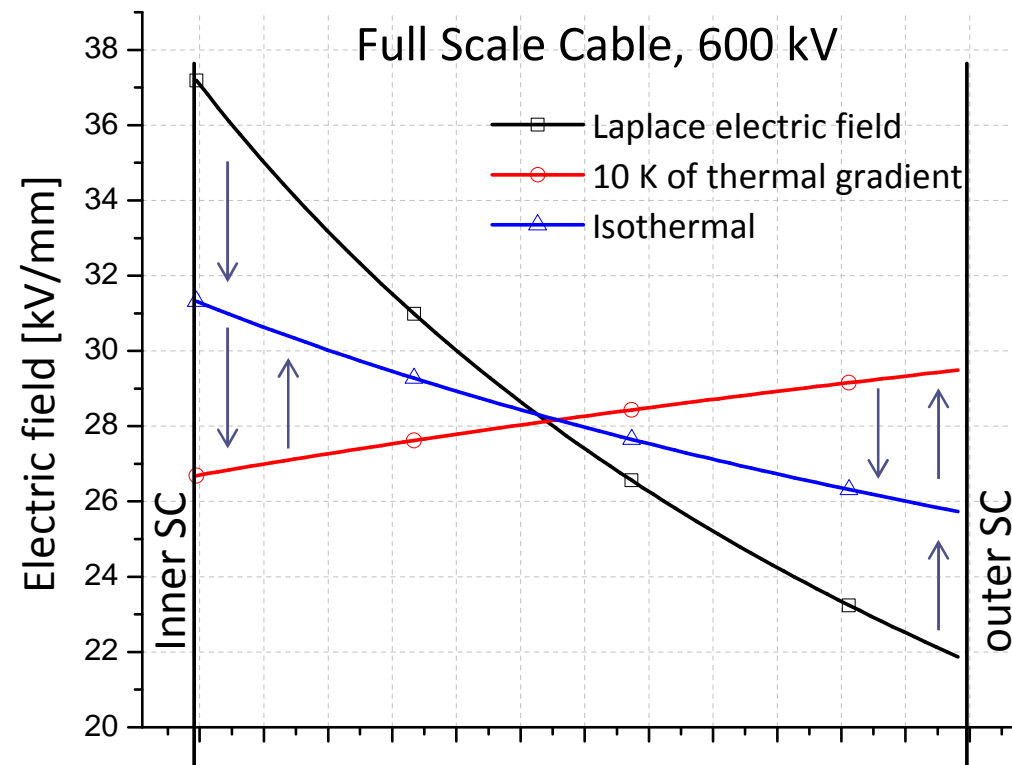


# Types of samples

	Dielectric Thickness	Manufacturing duration	Degassing duration	Test preparation	Occupied area during test
Plate	$\approx 1.5$ mm	$< 1$ h/plate	1 day	$< 5$ h	$< 3$ m <sup>2</sup>
Model Cable	$\approx 6$ mm	$> 3$ days	$< 1$ week	$> 1$ day	$< 20$ m <sup>2</sup>
Full Scale Cable	$> 15$ mm	$> 3$ days	$> 1$ week	$> 1$ week	$> 40$ m <sup>2</sup>

Tests on Full Scale Cables present technical challenges

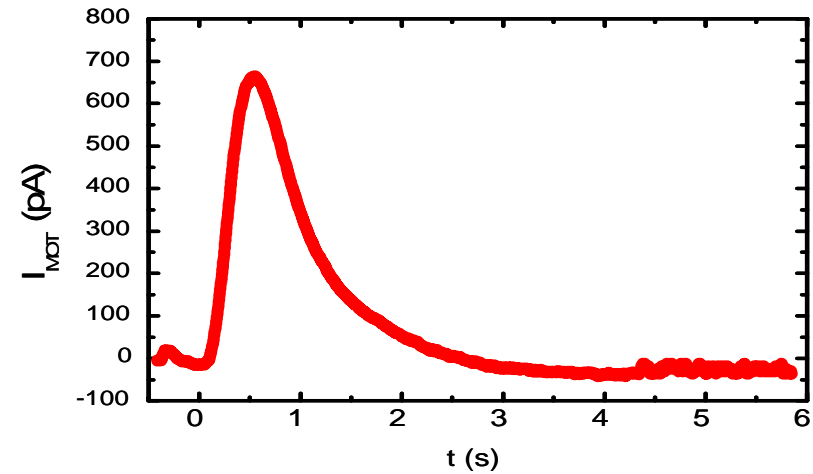
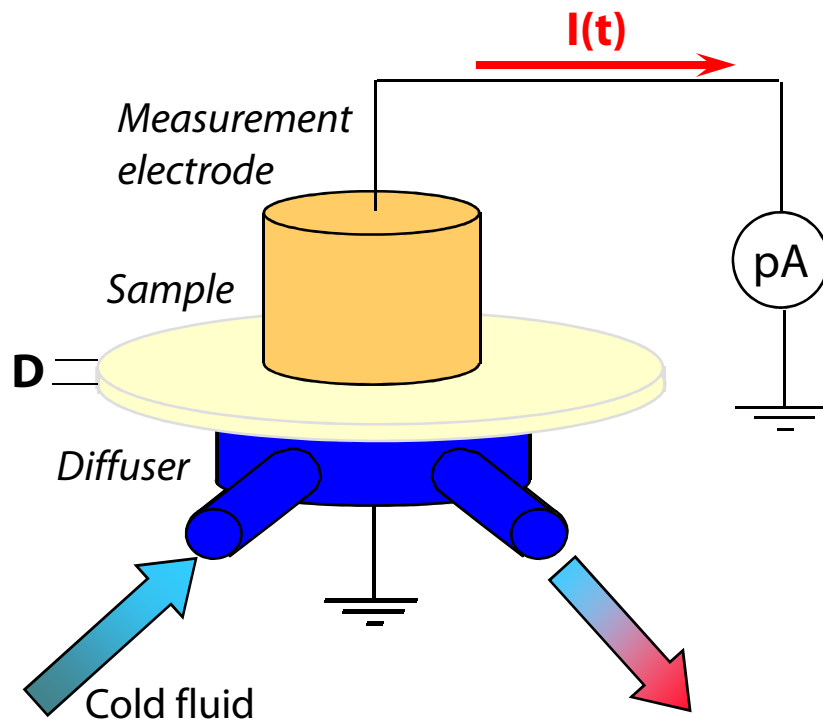
# Electric Fields in HVDC XLPE Cables



Space charge phenomena will induce field distortions

Need to determine electric field distribution in cables

# Thermal Step Method

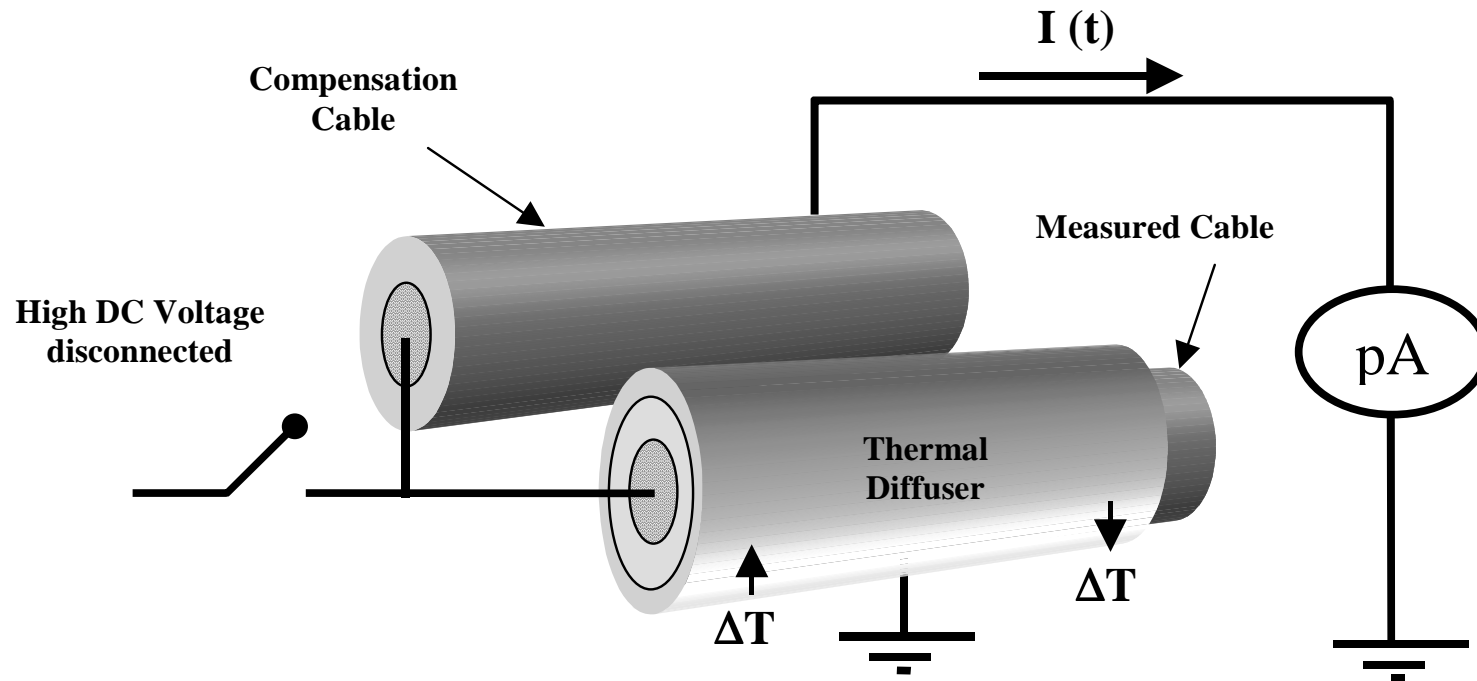


$$I(t) = -\alpha C \int_0^D E(x) \frac{\partial \Delta T(x, t)}{\partial t} dx$$

$$\alpha = \frac{1}{x} \frac{dx}{dT} - \frac{1}{\epsilon} \frac{d\epsilon}{dT}$$

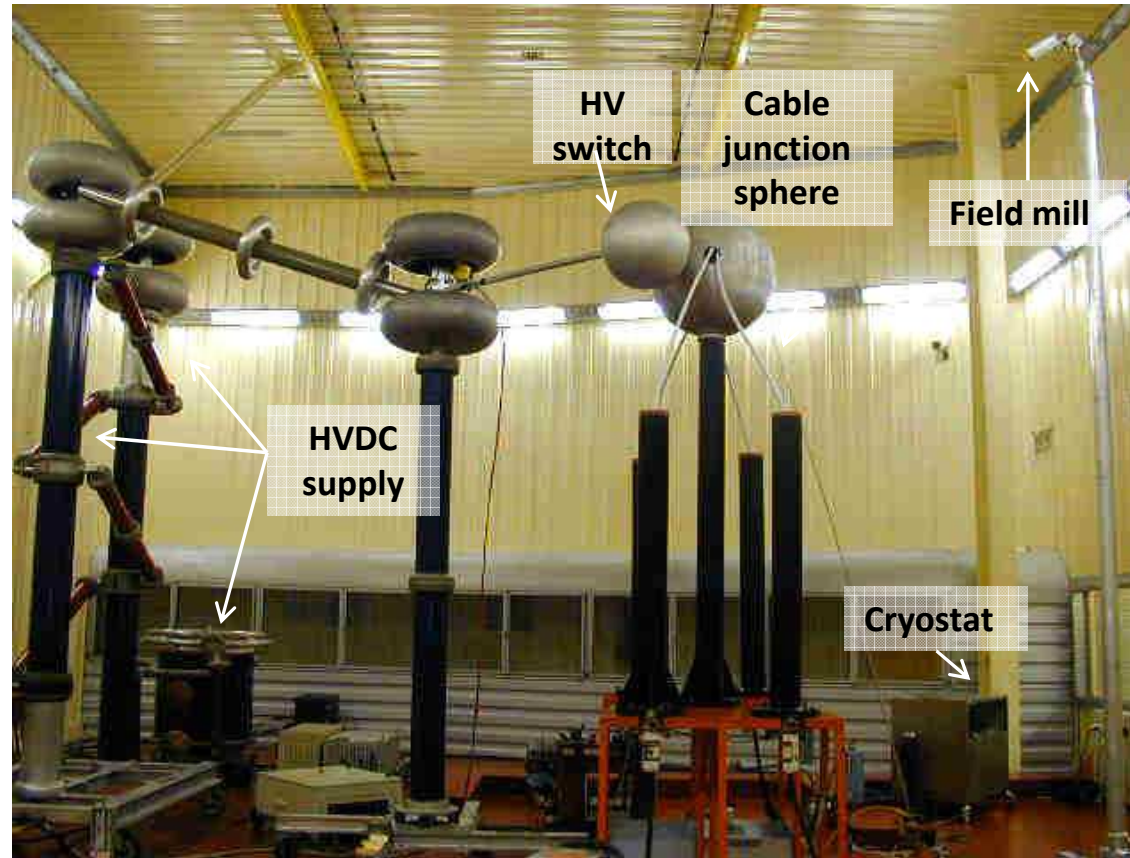
Calibration required to determine  $\alpha$

# Double Capacitor Technique



Compensation of cable polarization and conduction current

# Double Capacitor Technique Setup



Cable thermal condition must be in steady state

Electrical ageing is not interrupted during measurement

# Calibration

$$I(t) = -\alpha C \int_0^D E(x) \frac{\partial \Delta T(x,t)}{\partial t} dx$$

Use of a known electric field distribution for calibration

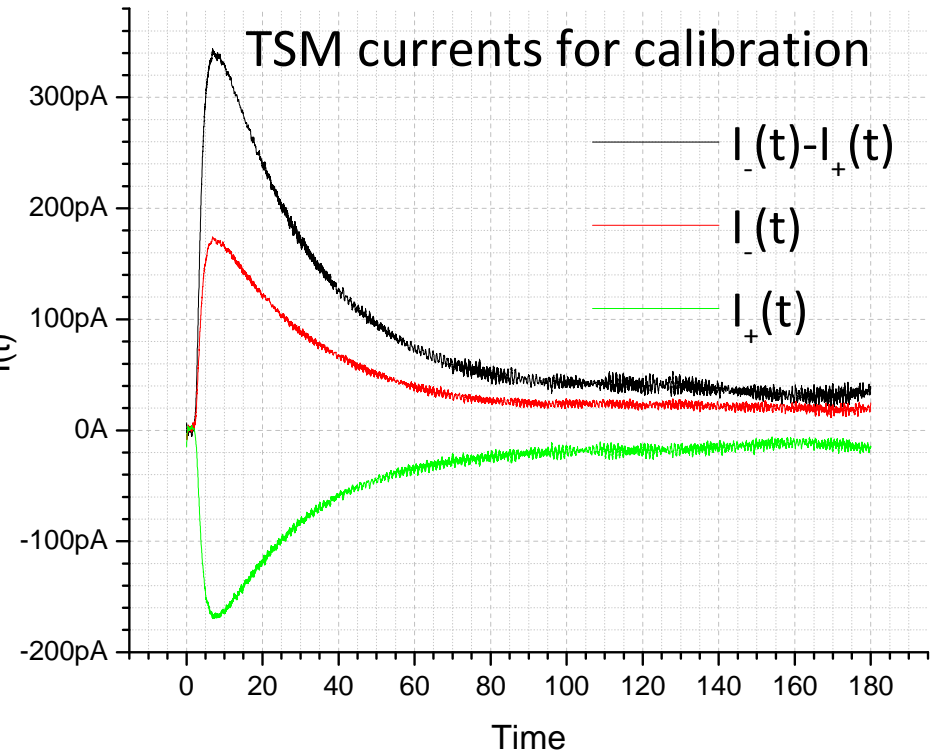
Low voltage application at both polarities

# Calibration

$$I_{-}(t) = -\alpha \frac{C}{2} \int_0^D \left( -E_{Lap}(r) + E_r(r) \right) \frac{\delta \Delta T(r, t)}{\delta t} dr$$

$$I_{+}(t) = -\alpha \frac{C}{2} \int_0^D \left( E_{Lap}(r) + E_r(r) \right) \frac{\delta \Delta T(r, t)}{\delta t} dr$$

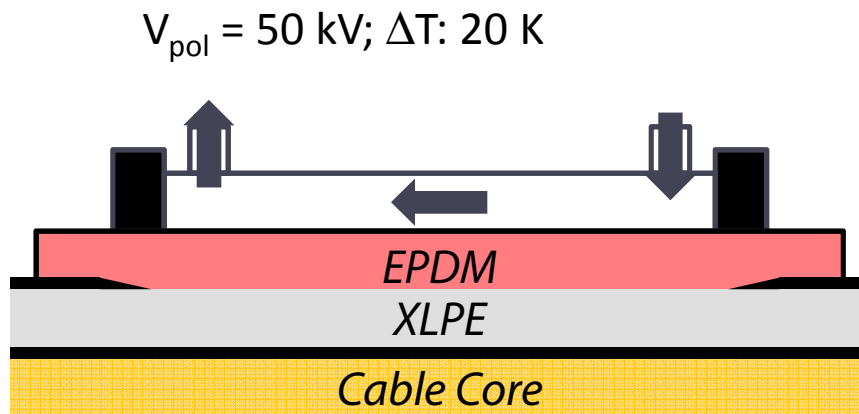
$$I_{-}(t) - I_{+}(t) = -\alpha C \int_0^D E_{Lap}(r) \frac{\delta \Delta T(r, t)}{\delta t} dr$$



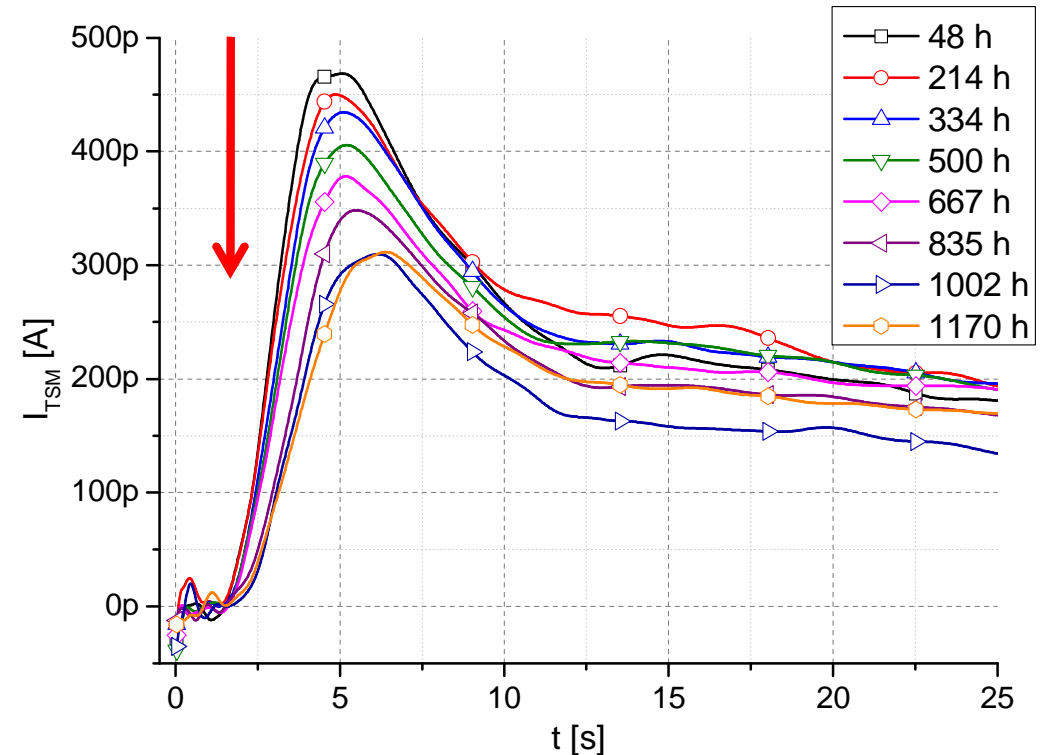
Can be performed either on unaged or aged cables

One calibration is sufficient to process measurements under ageing different conditions

# Example of TSM measurements

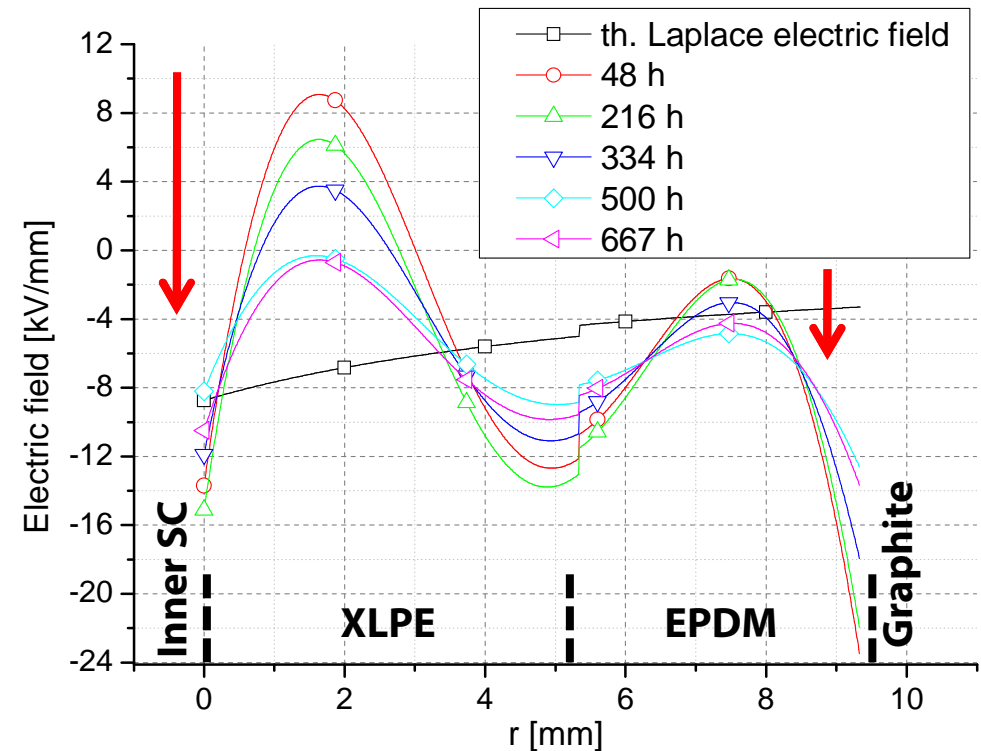
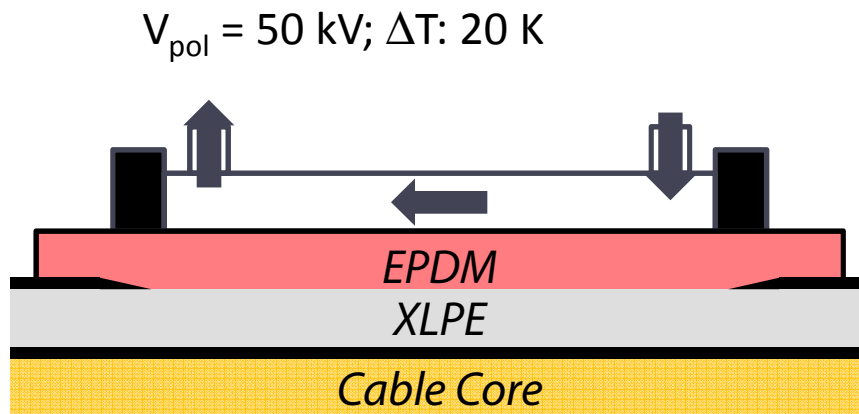


$$I(t) = -\alpha C \int_0^D E(x) \frac{\partial \Delta T(x, t)}{\partial t} dx$$



Decrease of TS current magnitude indicates a decrease of E field magnitude in the sample

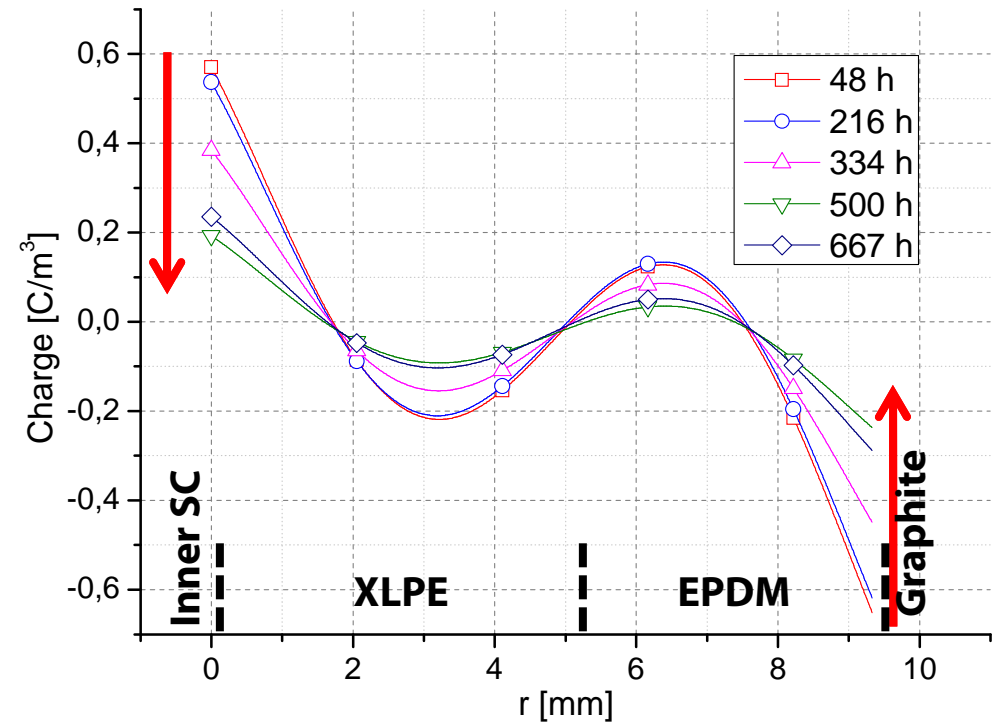
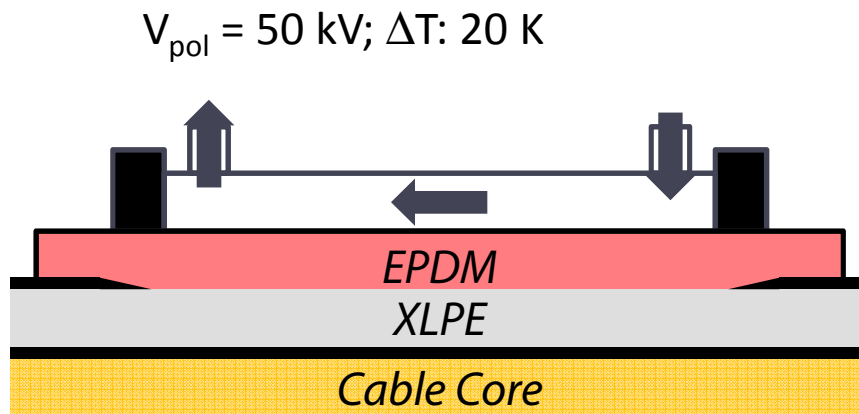
# Example of TSM measurements



Field enhancement at electrodes indicates heterocharges

Decrease of E field magnitude in the sample

# Example of TSM measurements



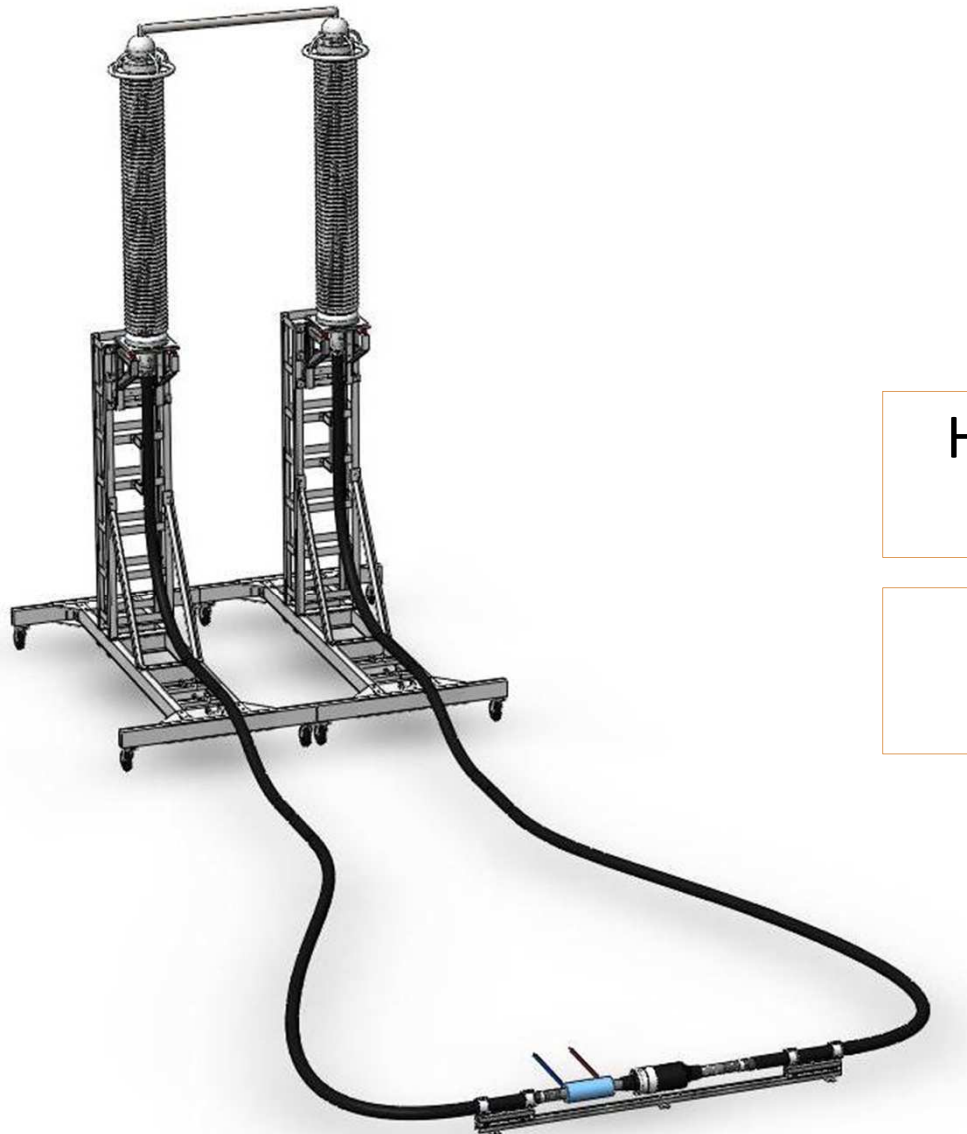
Decrease of heterocharges with ageing duration

# Conclusion

Broad scale of samples are involved in cable research testing

Space charge characterization is of great importance for HVDC extruded cables

Characterization of full scale cable during ageing will provide valuable information for cable system developments



HVDC full scale XLPE long term  
ageing

TSM, PEA, TDDS